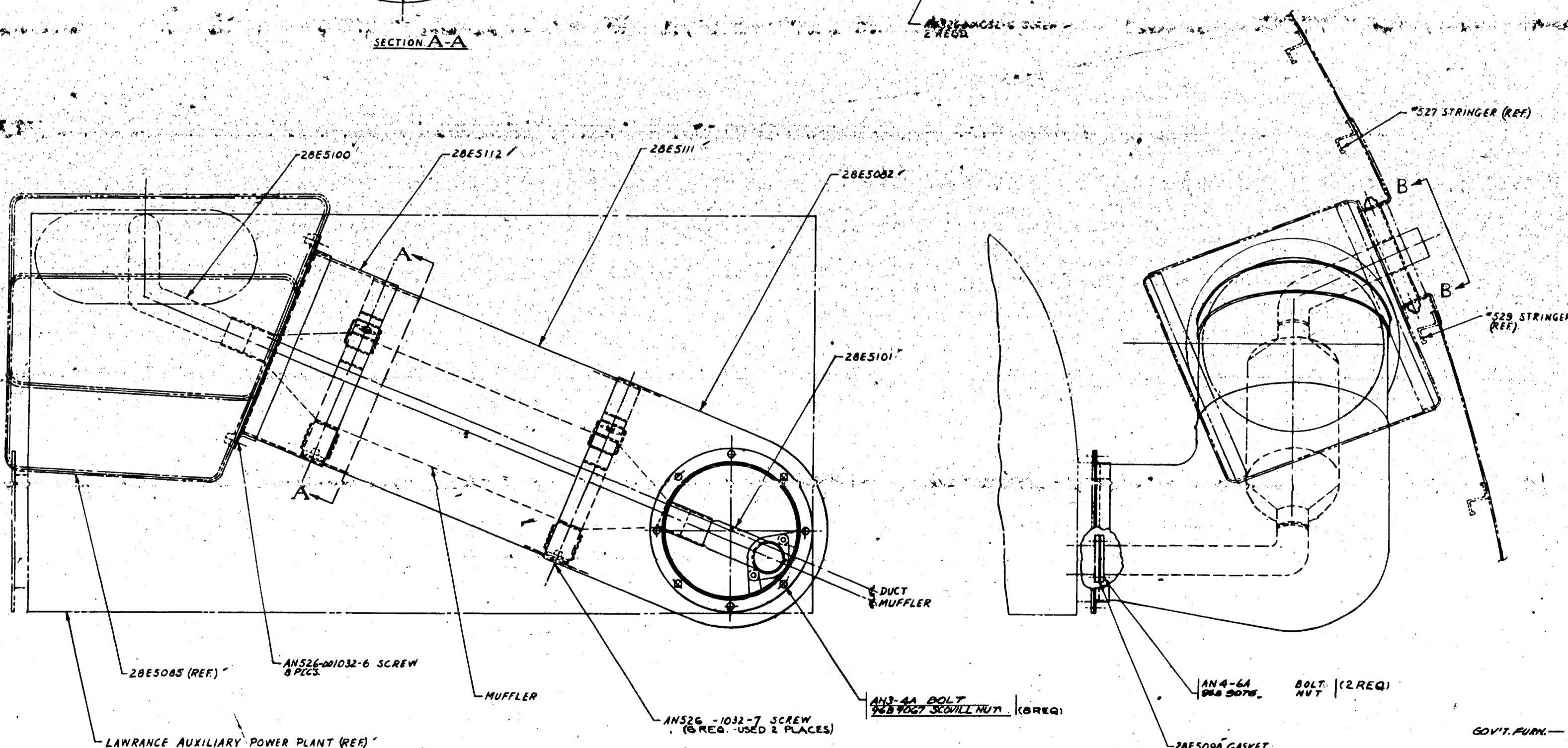


GENERAL NOTES:-
1. USE PROPER INSULATION BETWEEN ALL DISSIMILAR METALS.



INSTALLATION PROCEDURES 1:

1. POSITION SECTION 1 TO POWER PLANT FLANGE(REA)
2. SLIP 2085002 ELBOW OVER 2085101, BUT DO NOT SECURE TO POWER PLANT(REA)
3. INSTALL RIVBUSHED NUFFLE IN 2085111 DUCT & SECURE IT
4. SLIP 2085002 COLLAR OVER 2085111 UNTIL IT IS APPROX. EVEN WITH UPPER END OF 2085111.
5. SLIP 2085002 ELBOW AT UNTIL HAND CAN GUIDE & JUMP/ROT 2085101 INTO NUFFLE. POWER PLANT ENCLOSURE MUST NOT BE DEFORMED BY ANY PRESSURE FROM THIS ORIENTATION.
6. SLIP 2085002 ELBOW OVER 2085111 & SECURE ELBOW TO POWER PLANT & 2085111.
7. SLIP 2085100 INTO NUFFLE & ATTACH TO HULL OPENING 2085008(REA)
8. SLIP 2085018 UP AND NOT 2085003(REA) & SECURE IT UP 2085111 & 2085100.

LOOKING FORWARD

NAVY NO. 2406-2885 INCL
Contract Change "X"
SO. 136-49

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"529 STRINGER"
(REF)

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